

Garant**Indexable insert for turning CC.T 120404, for medium machining, Grade: CB7010**

Order data

Order number	260158 CB7010
GTIN	4045197668271
Item class	21G

Technical description

Chip breaker	SM
Cutting conditions	continuous
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 4 mm
Secondary application	M
Main application	P
Cutting speed v_c main application	90 - 240 m/min
Cutting speed v_c secondary application	70 - 180 m/min
Feed f	0.1 - 0.3 mm/rev.
Grade	CB7010

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Cermet
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning